September 18, 2009 Trimpac 261a



TECHNICAL DATA

TRIMPAC® AIR LINE TRIM

The Viking Corporation, 210 N Industrial Park Drive, Hastings MI 49058

Telephone: 269-945-9501 Technical Services 877-384-5464 Fax: 269-945-4495 Email: techsvcs@vikingcorp.com For use on Preaction Systems when using a TANK Mounted Compressor. Part Number 13770 Double Interlock Electric/ CONNECT TO PNEUMATIC B.11 Pneumatic SENSING LINE OF TRIMPAC Double Interlock Electric/ For use with: <u>0</u> Θ Pneu-Lectric Single Interlock Electric (TRIMPAC SOLD SEPARATELY) REFER TO REQUIRED A. TrimPac (Ordered separately) TRIMPAC DATA PAGE B. Air Line Trim for Tank Mounted Air Compressor includes: B.1 Nipple, $1/2 \times 3$, Galv. WITH DOUBLE INTERLOCKED B.2 Check Valve, 1/2" WITH ELECTRIC/PNEUMATIC INSERT @ POINT A Tee, 1/2" Galv B.3 RELEASE CONNECT NIPPLE TO TEE AT POINT A B.4 Pressure Switch ATTACH TO RISER B.5 Air Maintenance Loop B.10 CHECK VALVE OR SYSTEM PIPING B.6 Nipple, $1/4 \times 3-1/2$, Galv SEE NOTE 1 B.7 1/4" Ball Valve (Open) B.3 B.8 Gauge, Air POINT Tee, $1/2'' \times 1/2'' \times 1/4''$, Galv. B.9 B.10 Fitting B.11 Copper Tubing, Approx. 10 ft. each **(**) B.8 R 10 B.12 Reducer, 1/2-1/4 C. Dehydrator Package (Optional) B.7 (Ordered separately - includes:) Dehydrator B.6 Nipples, 1/4" x 2", Galv. (included) C.2 Bracket Assembly (not shown) B.11 MODEL E ACCELERATOR P/N 08055 MUST BE Accelerator, Model E ORDERED SEPARATELY (NOT FOR SUREFIRE) (Optional - Order separately) B.5 D.1 Nipples, Ball Valve & Tee B.10 (Ordered separately by field) E. Riser Check Valve SINGLE INTERLOCKED SUREFIRE DOUBLE INTERLOCKED SUREFIRE (Ordered separately) See Note 4 **h** B.7 B.1 CONNECT TO TANK-MOUNTED COMPRESSOR 0 ତ OR AIR SUPPLY <u>5</u> **国** •) INSERT @ B.12 -OPTIONAL-INSERT @ POINT A DEHYDRATOR PKG., POINT A P/N 01285A MUST BE DRIFRED SEPARATELY

NOTE:

- 1. MUST BE CONNECTED TO CHECK VALVE OR SYSTEM RISER AS SHOWN TO ALLOW FOR DRAINAGE AFTER SYSTEM OPERATION.
- 2. MINIMUM BEND RADIUS FOR COPPER TUBE IS 1 3/4"R. USE PROPER BENDING TOOLS. DO NOT KINK OR BEND
- 3. SEE PROPER TRIMPAC DATA PAGE FOR CORRECT ATTACHMENT OF AIR SYSTEM.
- 4. AIR MAINTENANCE LOOP MUST BE SECURED TO WALL TO PREVENT STRESSING THE COPPER TUBING

FIGURE 1 FOR USE ON 2-1/2" - 8" PREACTION SYSTEMS WHEN USING A TANK MOUNTED COMPRESSOR

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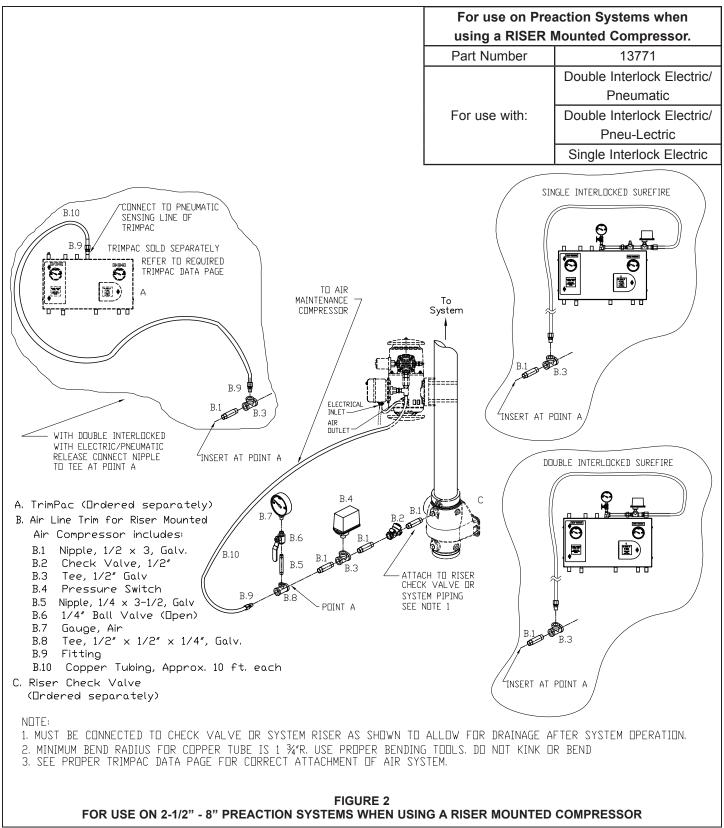


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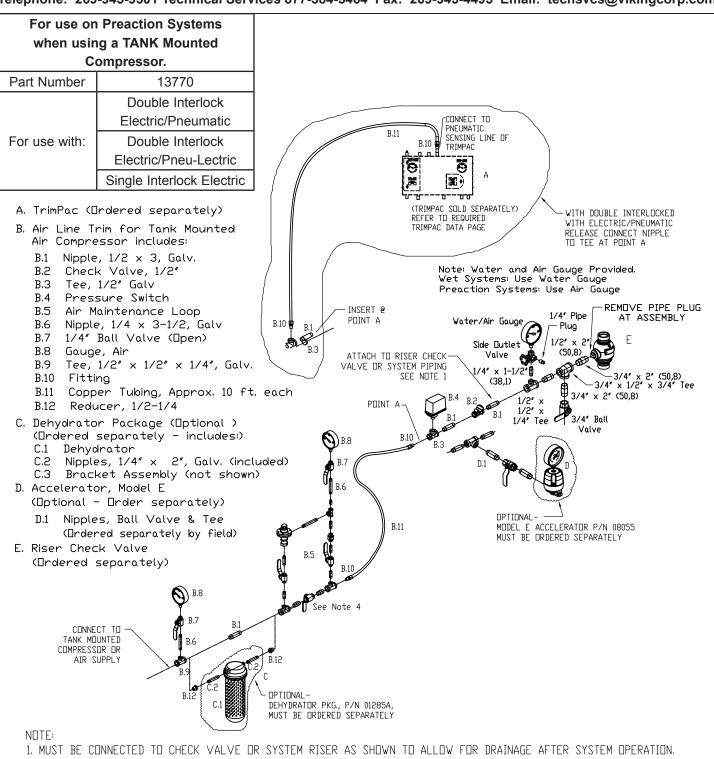
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- 2. MINIMUM BEND RADIUS FOR COPPER TUBE IS 1-3/4"R, USE PROPER BENDING TOOLS, DO NOT KINK OR BEND.
- 3. SEE PROPER TRIMPAC DATA PAGE FOR CORRECT ATTACHMENT OF AIR SYSTEM.
- 4. AIR MAINTENANCE LOOP MUST BE SECURED TO WALL TO PREVENT STRESSING THE COPPER TUBING.

FIGURE 3

FOR USE ON 1-1/2" - 2" PREACTION SYSTEMS WHEN USING A TANK MOUNTED COMPRESSOR

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