

## G-FIRE Grooved Fittings Ductile Iron and Fabricated Steel Ductile

### IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Scan the QR code or enter the URL in a web browser to access the most up-to-date electronic version of this document. Data rates may apply.



[docs.jci.com/tycofire/TFP1815](http://docs.jci.com/tycofire/TFP1815)

### General Description

GRINNELL G-FIRE Grooved Fittings provide an economical and efficient method of changing direction, adding an outlet, reducing, or capping piping systems. The G-FIRE grooved fittings are available in ductile iron or fabricated steel as indicated.

**Note:** Figure 510S and 519S fittings are special short radius fittings with smaller center to end dimensions than standard grooved fittings. Depending on the size and coupling used, there may be interferences at the bolt pads that require repositioning of the coupling orientation. The use of flange adapters is not recommended with Figures 510S and 519S fittings. Contact Johnson Controls for details.

### NOTICE

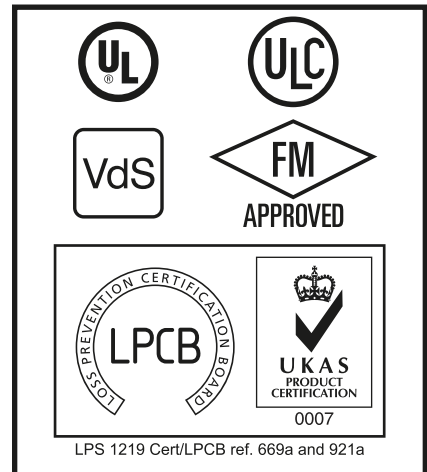
Never remove any piping component nor correct or modify any piping deficiencies without first de-pressurizing and draining the system. Failure to do so may result in serious personal injury, property damage, and/or impaired device performance.

It is the designer's responsibility to select products suitable for the intended service and to ensure that pressure ratings and performance data are not exceeded. Material and gasket selection should be verified to be compatible for the specific application. Always read and understand the installation instructions.

The GRINNELL G-FIRE Grooved Fittings described herein must be installed and maintained in compliance with this document, as well as with the applicable standards of the approval agency, in addition to the standards of any other authorities having jurisdiction. Failure to do so may result in serious personal injury or impair the performance of these devices.

Internal fitting coatings serving as protection during storage and transport can become separated after installation and during system operation, potentially causing blockage of strainers or other filtering equipment. If strainers are installed in the piping system the manufacturer recommends they feature a minimum 5/32 in. (4 mm) mesh size and, to prevent blockages, that they are regularly serviced at intervals to be determined by the system designer.

The owner is responsible for maintaining their system and devices in proper operating condition. Contact the installing contractor or product manufacturer with any questions



### Technical Data

#### Approvals

UL and ULC Listed  
FM Approved  
VdS Approved  
LPCB Certified

**Note:** LPCB Certification applies to Figures 211, 212, 221, 250, 260, 501, 510, 511, 512, 519, 550, 510S, and 519S.

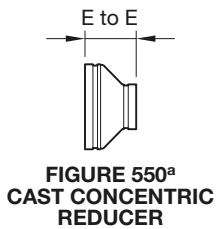
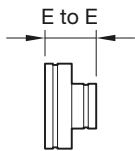
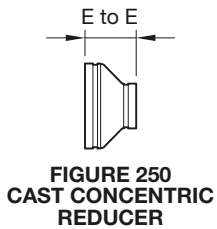
#### Material

Cast: Ductile iron conforming to ASTM A536, Grade 65-45-12

Fabricated Steel: Carbon Steel conforming to ASTM A53, ASTM A135, and ASTM A795

#### Protective Coatings

- Non-lead orange paint (USA)
- RAL red or non-lead paint (EMEA and APAC)
- Hot dipped galvanized conforming to ASTM A153



Nominal Pipe Size		Figure 250 Cast		Figure 350 Fabricated		Figure 550 <sup>(a)</sup> Cast	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)
1-1/4 x 1 (32 x 25)	1.66 x 1.31 (42,4 x 33,4)	2.50 (63,5)	0.7 (0,3)	—	—	2.50 (63,5)	0.7 (0,3)
1-1/2 x 1 (40 x 25)	1.90 x 1.31 (48,3 x 33,4)	—	—	2.50 (63,5)	0.7 (0,3)	—	—
1-1/2 x 1-1/4 (40 x 32)	1.90 x 1.66 (48,3 x 42,4)	2.50 (63,5)	0.8 (0,3)	—	—	2.50 (63,5)	0.8 (0,3)
2 x 1 (50 x 25)	2.37 x 1.31 (60,3 x 33,4)	—	—	2.50 (63,5)	0.9 (0,4)	—	—
2 x 1-1/4 (50 x 32)	2.37 x 1.66 (60,3 x 42,4)	—	—	—	—	2.50 (63,5)	0.9 (0,4)
2 x 1-1/2 (50 x 40)	2.37 x 1.90 (60,3 x 48,3)	—	—	—	—	2.50 (63,5)	1.0 (0,5)
2-1/2 x 1 (65 x 25)	2.87 x 1.31 (73,0 x 33,4)	—	—	2.50 (63,5)	1.2 (0,5)	—	—
2-1/2 x 1-1/4 (65 x 32)	2.87 x 1.66 (73,0 x 42,4)	2.50 (63,5)	1.4 (0,6)	—	—	2.50 (63,5)	1.4 (0,6)
2-1/2 x 1-1/2 (65 x 40)	2.87 x 1.90 (73,0 x 48,3)	2.50 (63,5)	1.4 (0,6)	—	—	2.50 (63,5)	1.4 (0,6)
2-1/2 x 2 (65 x 50)	2.87 x 2.37 (73,0 x 60,3)	2.50 (63,5)	1.3 (0,6)	—	—	2.50 (63,5)	1.3 (0,6)
76,1mm x 1-1/4 (65 x 32)	3.00 x 1.66 (76,1 x 42,4)	2.50 (63,5)	1.4 (0,6)	—	—	2.50 (63,5)	1.4 (0,6)
76,1mm x 1-1/2 (65 x 40)	3.00 x 1.90 (76,1 x 48,3)	2.50 (63,5)	1.4 (0,6)	—	—	2.50 (63,5)	1.4 (0,6)
76,1mm x 2 (65 x 50)	3.00 x 2.37 (76,1 x 60,3)	2.50 (63,5)	1.5 (0,7)	—	—	2.50 (63,5)	1.5 (0,7)
3 x 1 (80 x 25)	3.50 x 1.31 (88,9 x 33,4)	—	—	2.50 (63,5)	1.3 (0,6)	—	—
3 x 1-1/4 (80 x 32)	3.50 x 1.66 (88,9 x 42,4)	—	—	2.50 (63,5)	1.3 (0,6)	—	—
3 x 1-1/2 (80 x 40)	3.50 x 1.90 (88,9 x 48,3)	2.50 (63,5)	1.8 (0,8)	—	—	2.50 (63,5)	1.8 (0,8)
3 x 2 (80 x 50)	3.50 x 2.37 (88,9 x 60,3)	2.50 (63,5)	1.7 (0,8)	—	—	2.50 (63,5)	1.7 (0,8)
3 x 2-1/2 (80 x 65)	3.50 x 2.87 (88,9 x 70,3)	2.50 (63,5)	1.7 (0,8)	—	—	2.50 (63,5)	1.7 (0,8)
3 x 76,1mm (80 x 65)	3.50 x 3.00 (88,9 x 76,1)	2.50 (63,5)	2.0 (0,9)	—	—	2.50 (63,5)	2.0 (0,9)
4 x 1 (100 x 25)	4.50 x 1.31 (114,3 x 33,4)	—	—	3.00 (76,2)	2.9 (1,1)	—	—
4 x 1-1/4 (100 x 32)	4.50 x 1.66 (114,3 x 42,4)	—	—	3.00 (76,2)	2.2 (1,0)	—	—
4 x 1-1/2 (100 x 40)	4.50 x 1.90 (114,3 x 48,3)	—	—	3.00 (76,2)	2.3 (1,0)	—	—
4 x 2 (100 x 50)	4.50 x 2.37 (114,3 x 60,3)	3.00 (76,2)	2.4 (1,1)	—	—	3.00 (76,2)	2.4 (1,1)
4 x 2-1/2 (100 x 65)	4.50 x 2.87 (114,3 x 73,0)	3.00 (76,2)	2.7 (1,2)	—	—	3.00 (76,2)	2.7 (1,2)

**NOTES**  
 a. Figure 550 is available for the Americas market only.

**FIGURE 1 (1 OF 3)**  
**FIGURES 250, 350, AND 550 CONCENTRIC REDUCERS**  
**NOMINAL DIMENSIONS**

Nominal Pipe Size		Figure 250 Cast		Figure 350 Fabricated		Figure 550 <sup>(a)</sup> Cast	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)
4 x 76,1mm (100 x 65)	4.50 x 3.00 (114,3 x 76,1)	3.00 (76,2)	3.2 (1,5)	—	—	3.00 (76,2)	3.2 (1,5)
4 x 3 (100 x 80)	4.50 x 3.50 (114,3 x 88,9)	3.00 (76,2)	2.8 (1,3)	—	—	3.00 (76,2)	2.8 (1,3)
139,7mm x 3 (125 x 80)	5.50 x 3.50 (139,7 x 88,9)	3.50 (88,9)	4.2 (1,9)	—	—	3.50 (88,9)	4.2 (1,9)
139,7mm x 4 (125 x 100)	5.50 x 4.50 (139,7 x 114,3)	3.50 (88,9)	4.4 (2,0)	—	—	3.50 (88,9)	4.4 (2,0)
5 x 2 (125 x 50)	5.56 x 2.37 (141,3 x 60,3)	—	—	3.50 (88,9)	4.6 (2,1)	—	—
5 x 2-1/2 (125 x 65)	5.56 x 2.87 (141,3 x 73,0)	—	—	3.50 (88,9)	4.5 (2,0)	—	—
5 x 3 (125 x 80)	5.56 x 3.50 (141,3 x 88,9)	3.50 (88,9)	4.2 (1,9)	—	—	3.50 (88,9)	4.2 (1,9)
5 x 4 (125 x 100)	5.56 x 4.50 (141,3 x 114,3)	3.50 (88,9)	4.4 (2,0)	—	—	3.50 (88,9)	4.4 (2,0)
165,1mm x 3 (150 x 80)	6.50 x 3.50 (165,1 x 88,9)	4.00 (101,6)	5.5 (2,5)	—	—	4.00 (101,6)	5.5 (2,5)
165,1mm x 4 (150 x 100)	6.50 x 4.50 (165,1 x 114,3)	4.00 (101,6)	6.0 (2,7)	—	—	4.00 (101,6)	6.0 (2,7)
165,1mm x 139,7mm (150 x 125)	6.50 x 5.50 (165,1 x 139,7)	4.00 (101,6)	5.6 (2,5)	—	—	4.00 (101,6)	5.6 (2,5)
6 x 1 (150 x 25)	6.63 x 1.31 (168,3 x 33,7)	4.00 (101,6)	4.7 (2,1)	—	—	4.00 (101,6)	4.7 (2,1)
6 x 1-1/2 (150 x 40)	6.63 x 1.90 (168,3 x 48,3)	4.00 (101,6)	5.0 (2,3)	—	—	4.00 (101,6)	5.0 (2,3)
6 x 2 (150 x 50)	6.63 x 2.37 (168,3 x 60,3)	4.00 (101,6)	5.3 (2,4)	—	—	4.00 (101,6)	5.3 (2,4)
6 x 2-1/2 (150 x 65)	6.63 x 2.87 (168,3 x 73,0)	4.00 (101,6)	5.7 (2,6)	—	—	4.00 (101,6)	5.7 (2,6)
6 x 76,1mm (150 x 65)	6.63 x 3.00 (168,3 x 76,1)	4.00 (101,6)	6.1 (2,7)	—	—	4.00 (101,6)	6.1 (2,7)
6 x 3 (150 x 80)	6.63 x 3.50 (168,3 x 88,9)	4.00 (101,6)	5.8 (2,6)	—	—	4.00 (101,6)	5.8 (2,6)
6 x 108,0mm (150 x 100)	6.63 x 4.25 (168,3 x 108,0)	—	—	4.00 (101,6)	6.0 (2,7)	—	—
6 x 4 (150 x 100)	6.63 x 4.50 (168,3 x 114,3)	4.00 (101,6)	6.0 (2,7)	—	—	4.00 (101,6)	6.0 (2,7)
6 x 139,7mm (150 x 100)	6.63 x 5.50 (168,3 x 139,7)	4.00 (101,6)	6.3 (2,3)	—	—	4.00 (101,6)	6.3 (2,3)
6 x 5 (150 x 125)	6.63 x 5.56 (168,3 x 141,3)	4.00 (101,6)	6.2 (2,8)	—	—	4.00 (101,6)	6.2 (2,8)
216,3mm x 2-1/2 (200 x 65)	8.52 x 2.87 (216,3 x 73,0)	—	—	5.00 (127,0)	12.1 (5,5)	—	—
8 x 3 (200 x 80)	8.63 x 3.50 (219,1 x 88,9)	5.00 (127,0)	11.5 (5,2)	—	—	5.00 (127,0)	11.5 (5,2)
8 x 4 (200 x 100)	8.63 x 4.50 (219,1 x 114,3)	5.00 (127,0)	10.7 (4,9)	—	—	5.00 (127,0)	10.7 (4,9)

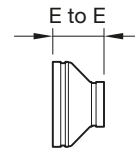


FIGURE 250  
CAST CONCENTRIC  
REDUCER

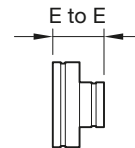


FIGURE 350  
FABRICATED CONCENTRIC  
REDUCER

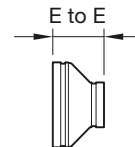
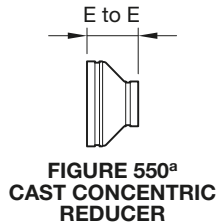
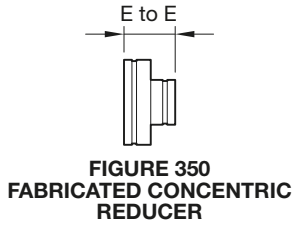
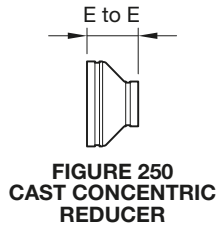


FIGURE 550<sup>a</sup>  
CAST CONCENTRIC  
REDUCER

NOTES

a. Figure 550 is available for the Americas market only.

FIGURE 1 (2 OF 3)  
FIGURES 250, 350, AND 550 CONCENTRIC REDUCERS  
NOMINAL DIMENSIONS

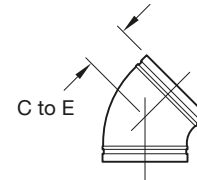


Nominal Pipe Size		Figure 250 Cast		Figure 350 Fabricated		Figure 550 <sup>(a)</sup> Cast	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)
8 x 139,7mm (200 x 125)	8.63 x 5.50 (219,1 x 139,7)	5.00 (127,0)	10.0 (4,5)	—	—	5.00 (127,0)	10.0 (4,5)
8 x 5 (200 x 125)	8.63 x 5.56 (219,1 x 141,3)	5.00 (127,0)	10.8 (4,9)	—	—	5.00 (127,0)	10.8 (4,9)
8 x 165,1mm (200 x 150)	8.63 x 6.50 (219,1 x 165,1)	5.00 (127,0)	11.0 (5,0)	—	—	5.00 (127,0)	11.0 (5,0)
8 x 6 (200 x 150)	8.63 x 6.63 (219,1 x 168,3)	5.00 (127,0)	11.3 (5,1)	—	—	5.00 (127,0)	11.3 (5,1)
10 x 4 (250 x 100)	10.75 x 4.50 (273,0 x 114,3)	—	—	6.00 (152,4)	20.5 (9,3)	—	—
10 x 5 (250 x 125)	10.75 x 5.56 (273,0 x 141,3)	—	—	6.00 (152,4)	20.1 (9,1)	—	—
10 x 165,1mm (250 x 150)	10.75 x 6.50 (273,0 x 165,1)	6.00 (152,4)	17.8 (8,0)	—	—	6.00 (152,4)	17.8 (8,0)
10 x 6 (250 x 150)	10.75 x 6.63 (273,0 x 168,3)	6.00 (152,4)	16.3 (7,4)	—	—	6.00 (152,4)	16.3 (7,4)
267,4mm x 216,3mm (250 x 200)	10.52 x 8.52 (267,4 x 216,3)	6.00 (152,4)	17.40 (7,89)	—	—	—	—
10 x 8 (250 x 200)	10.75 x 8.63 (273,0 x 219,1)	6.00 (152,4)	18.3 (8,3)	—	—	6.00 (152,4)	18.3 (8,3)
12 x 4 (300 x 100)	12.75 x 4.50 (323,9 x 114,3)	7.00 (177,8)	22.7 (10,3)	—	—	7.00 (177,8)	22.7 (10,3)
12 x 6 (300 x 150)	12.75 x 6.63 (323,9 x 168,3)	7.00 (177,8)	23.6 (10,7)	—	—	7.00 (177,8)	24.2 (11,0)
318,5mm x 216,3mm (300 x 200)	12.54 x 8.52 (318,5 x 216,3)	7.00 (177,8)	23.12 (10,48)	—	—	—	—
12 x 8 (300 x 200)	12.75 x 8.63 (323,9 x 219,1)	7.00 (177,8)	25.2 (11,4)	—	—	7.00 (177,8)	25.8 (11,7)
318,5mm x 267,4mm (300 x 250)	12.54 x 10.52 (318,5 x 267,4)	7.00 (177,8)	25.42 (11,53)	—	—	—	—
12 x 10 (300 x 250)	12.75 x 10.75 (323,9 x 273,0)	7.00 (177,8)	28.2 (12,8)	7.00 (177,8)	28.2 (12,8)	7.00 (177,8)	28.2 (12,8)

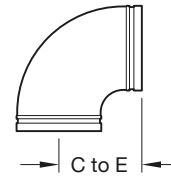
**NOTES**  
a. Figure 550 is available for the Americas market only.

**FIGURE 1 (3 OF 3)  
FIGURES 250, 350, AND 550 CONCENTRIC REDUCERS  
NOMINAL DIMENSIONS**

Nominal Pipe Size		Figure 501 Cast 45° Elbow		Figure 510 Cast 90° Elbow	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
1 (25)	1.0 (33,7)	1.7 (43,2)	0.6 (0,3)	2.25 (57,2)	0.8 (0,4)
1-1/4 (32)	1.7 (42,4)	1.8 (44,5)	0.8 (0,4)	2.8 (69,9)	1.1 (0,5)
1-1/2 (40)	1.9 (48,3)	1.8 (44,5)	1.0 (0,5)	2.8 (69,9)	1.4 (0,6)
2 (50)	2.4 (60,3)	2.0 (50,8)	1.3 (0,6)	3.3 (82,6)	2.0 (0,9)
2-1/2 (65)	2.9 (73,0)	2.3 (57,2)	2.1 (1,0)	3.8 (95,3)	2.8 (1,3)
76,1mm (65)	3.0 (76,1)	2.3 (57,2)	2.2 (1,0)	3.8 (95,3)	3.0 (1,3)
3 (80)	3.5 (88,9)	2.5 (63,5)	3.4 (1,5)	4.3 (108,0)	4.1 (1,9)
4 (100)	4.5 (114,3)	3.0 (76,2)	5.5 (2,5)	5.0 (127,0)	7.0 (3,2)
139,7mm (125)	5.5 (139,7)	3.3 (82,6)	7.2 (3,3)	5.5 (139,7)	10.3 (4,7)
165,1mm (150)	6.5 (165,1)	3.5 (88,9)	9.2 (4,2)	6.5 (165,1)	13.9 (6,3)
6 (150)	6.6 (168,3)	3.5 (88,9)	11.2 (5,1)	6.5 (165,1)	15.2 (6,9)
8 (200)	8.6 (219,1)	4.25 (108,0)	20.6 (9,3)	7.8 (196,9)	29.6 (13,4)
267,4mm (250)	10.52 (267,4)	—	—	9.00 (228,6)	45.69 (20,72)
10 (250)	10.750 (273,0)	4.75 (120,7)	30.1 (13,7)	9.00 (228,6)	52.0 (23,6)
318,5mm (300)	12.54 (318,5)	—	—	10.00 (254,0)	61.86 (21,86)
12 (300)	12.750 (323,9)	5.25 (133,4)	48.0 (22,0)	10.00 (254,0)	66.4 (30,1)

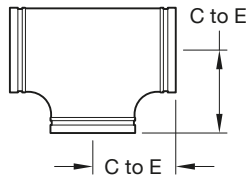


**FIGURE 501  
CAST 45° ELBOW**

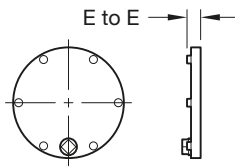


**FIGURE 510  
CAST 90° ELBOW**

**FIGURE 2  
FIGURES 501 AND 510 ELBOWS  
NOMINAL DIMENSIONS**



**FIGURE 519  
 CAST TEE**



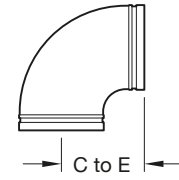
**FIGURE 260<sup>a</sup>  
 CAST END CAP**

Nominal Pipe Size		Figure 519 Cast Tee		Figure 260 <sup>(a)</sup> Cast End Cap	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)
1 (25)	1.3 (33,4)	2.25 (57,2)	1.1 (0,5)	0.8 (21,1)	0.2 (0,1)
1-1/4 (32)	1.7 (42,4)	2.8 (69,9)	1.7 (0,8)	0.8 (21,1)	0.3 (0,1)
1-1/2 (40)	1.9 (48,3)	2.8 (69,9)	2.1 (1,00)	0.8 (21,1)	0.4 (0,2)
2 (50)	2.4 (60,3)	3.3 (82,6)	2.8 (1,3)	0.9 (23,4)	0.7 (0,3)
2-1/2 (65)	2.9 (73,0)	3.8 (95,3)	4.4 (2,0)	0.9 (23,4)	1.0 (0,5)
76,1mm (65)	3.0 (76,1)	3.8 (95,3)	4.5 (2,0)	0.9 (21,8)	1.3 (0,6)
3 (80)	3.5 (88,9)	4.3 (108,0)	6.5 (3,0)	0.9 (23,4)	1.4 (0,6)
4 (100)	4.5 (114,3)	5.0 (127,0)	9.5 (4,3)	1.0 (25,4)	2.6 (1,2)
139,7mm (125)	5.5 (139,7)	5.5 (139,7)	13.9 (6,3)	0.9 (23,4)	4.7 (2,1)
5 (125)	5.6 (141,3)	5.0 (127,0)	14.2 (6,4)	1.0 (25,4)	5.0 (2,3)
165,1mm (150)	6.5 (165,1)	6.5 (165,1)	19.7 (8,9)	0.9 (23,4)	6.4 (2,9)
6 (150)	6.6 (168,3)	6.5 (165,1)	22.4 (10,2)	1.0 (25,4)	6.2 (2,8)
216,3mm (200)	8.52 (216,3)	—	—	1.06 (27,0)	11.02 (4,99)
8 (200)	8.6 (219,1)	7.8 (196,9)	39.8 (18,1)	1.1 (27,0)	7.1 (3,2)
267,4mm (250)	10.52 (267,4)	9.00 (228,6)	62.58 (28,39)	1.02 (25,78)	19.05 (8,64)
10 (250)	10.8 (273,0)	9.00 (228,6)	64.2 (29,1)	1.0 (25,8)	24.5 (11,1)
318,5mm (300)	12.54 (318,5)	10.00 (254,0)	82.79 (37,55)	1.02 (25,8)	28.82 (13,07)
12 (300)	12.8 (323,9)	10.00 (254,0)	110.0 (49,9)	1.02 (25,8)	31.0 (14,1)

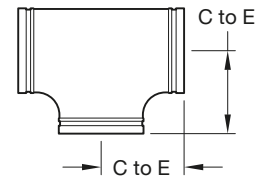
**NOTES**  
 a. Available with tapped plugs. Contact Johnson Controls.

**FIGURE 3**  
**FIGURES 519 TEE AND FIGURE 260 END CAP**  
**NOMINAL DIMENSIONS**

Nominal Pipe Size		Figure 510S 90° Elbow		Figure 519S Tee	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
2 (50)	2.4 (60,3)	2.8 (69,9)	1.5 (0,7)	2.8 (69,9)	2.6 (1,2)
2-1/2 (65)	2.9 (73,0)	3.0 (76,2)	2.1 (1,0)	3.0 (76,2)	4.4 (2,0)
76,1mm (65)	3.0 (76,1)	3.0 (76,2)	2.3 (1,0)	3.0 (76,2)	3.1 (1,4)
3 (80)	3.5 (88,9)	3.4 (85,9)	3.0 (1,4)	3.8 (85,9)	6.5 (3,0)
4 (100)	4.5 (114,3)	4.0 (101,6)	5.0 (2,3)	4.0 (101,6)	10.7 (4,9)
139,7mm (125)	5.5 (139,7)	4.9 (124,0)	8.7 (3,9)	4.9 (124,0)	10.9 (5,0)
5 (125)	5.6 (141,3)	4.8 (123,0)	9.4 (4,3)	4.8 (123,0)	11.6 (5,3)
165,1mm (150)	6.5 (165,1)	5.5 (139,7)	11.4 (5,2)	5.5 (139,7)	14.8 (6,7)
6 (150)	6.6 (168,3)	5.5 (139,7)	12.1 (5,5)	5.5 (139,7)	15.0 (6,8)
8 (200)	8.6 (219,1)	6.9 (174,8)	22.2 (10,1)	6.9 (174,8)	39.8 (18,1)

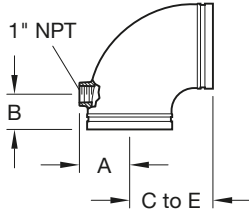


**FIGURE 510S  
90° ELBOW  
SHORT PATTERN**



**FIGURE 519S  
TEE  
SHORT PATTERN**

**FIGURE 4  
FIGURES 510S ELBOW AND FIGURE 519S TEE  
NOMINAL DIMENSIONS**

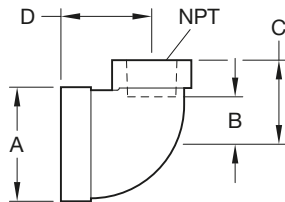


Nominal Pipe Size		Figure 510DE(a) 90° Drain Elbow			
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Nominal A Inches (mm)	Nominal B Inches (mm)	Approx. Weight Lbs. (kg)
2 (50)	2.4 (60,3)	3.8 (95,3)	2.0 (50,8)	2.8 (69,9)	3.1 (1,4)
2-1/2 (65)	2.9 (73,0)	3.8 (95,3)	2.0 (50,8)	2.8 (69,9)	2.2 (1,0)
3 (80)	3.5 (88,9)	4.3 (108,0)	2.3 (59,4)	2.8 (69,9)	6.0 (2,7)
4 (100)	4.5 (114,3)	5.0 (127,0)	2.9 (72,4)	2.8 (69,9)	8.6 (3,9)
6 (150)	6.6 (168,3)	6.5 (165,1)	3.9 (99,6)	2.8 (69,9)	18.0 (8,2)
8 (200)	8.6 (219,1)	7.8 (196,9)	5.00 (125,7)	2.8 (69,9)	31.0 (14,1)

**NOTES**

a. Figure 510DE not available for the EMEA market.

**FIGURE 5**  
**FIGURE 510DE 90° DRAIN ELBOW**  
**NOMINAL DIMENSIONS**



Nominal Pipe Size		Dimensions- Inches (mm)				Approx. Weight Lbs. (kg)
ANSI Inches (DN)	Outlet NPT <sup>(1)</sup>	A O.D.	B Takeout	C	D	
1-1/2 (40)	1/2	1.9 (48,3)	1.3 (31,8)	1.8 (44,5)	1.9 (48,0)	0.8 (0,4)
	3/4		1.3 (31,8)	1.8 (44,5)	1.9 (48,0)	0.8 (0,4)
	1		1.4 (34,8)	2.0 (50,8)	2.0 (51,3)	0.9 (0,4)
2 (50)	1/2	2.4 (60,3)	1.3 (31,8)	1.8 (44,5)	1.9 (48,0)	0.9 (0,4)
	3/4		1.3 (31,8)	1.8 (44,5)	1.9 (48,0)	0.8 (0,4)
	1		1.4 (34,8)	2.0 (50,8)	2.0 (51,3)	1.1 (0,5)
2-1/2 (65)	1/2	2.9 (73,0)	1.5 (37,3)	2.0 (50,0)	1.9 (48,0)	1.8 (0,8)
	3/4		1.5 (37,3)	2.0 (50,0)	1.9 (48,0)	1.1 (0,5)
	1		1.4 (34,8)	2.0 (50,8)	2.0 (51,3)	1.1 (0,5)

**NOTES**

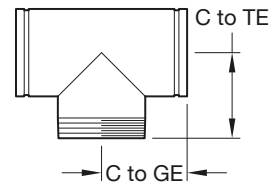
a. ISO threaded outlets are available upon request.

b. ADACAP not available for the EMEA market.

c. Rated pressure 300 psi (20,7 bar).

**FIGURE 6**  
**ADACAP**  
**NOMINAL DIMENSIONS**

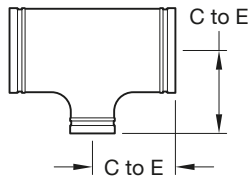
Nominal Pipe Size		Figure 320 Fabricated Thread Tee		
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to GE Inches (mm)	Nominal C to TE Inches (mm)	Approx. Weight Lbs. (kg)
1 (25)	1.31 (33,4)	2.25 (57,2)	2.25 (57,2)	1.3 (0,6)
1-1/4 (32)	1.66 (42,4)	2.75 (69,9)	2.75 (69,9)	1.5 (0,7)
1-1/2 (40)	1.90 (48,3)	2.75 (69,9)	2.75 (69,9)	1.9 (0,9)
2 (50)	2.37 (60,3)	3.25 (82,6)	4.25 (108,0)	3.2 (1,5)
2-1/2 (65)	2.87 (73,0)	3.75 (95,3)	3.75 (95,3)	4.0 (1,8)
76,1mm (65)	3.00 (76,1)	3.75 (95,3)	3.75 (95,3)	4.5 (2,0)
3 (80)	3.50 (88,9)	4.25 (108,0)	6.00 (152,4)	6.0 (2,7)
4 (100)	4.50 (114,3)	5.00 (127,0)	7.25 (184,2)	11.0 (5,0)
139,7mm (125)	5.50 (139,7)	5.50 (139,7)	5.50 (139,7)	21.0 (9,5)
5 (125)	5.56 (141,3)	5.50 (139,7)	5.50 (139,7)	23.0 (10,5)
165,1mm (150)	6.50 (165,1)	6.50 (165,1)	6.50 (165,1)	25 (11,3)
6 (150)	6.63 (168,3)	6.50 (165,1)	6.50 (165,1)	28.0 (12,7)
8 (200)	8.63 (219,1)	7.75 (196,9)	7.75 (196,9)	38.7 (17,6)
10 (250)	10.75 (273,0)	9.00 (228,6)	9.00 (228,6)	72.1 (32,8)
12 (300)	12.75 (323,9)	10.00 (254,0)	10.00 (254,0)	92.5 (42,0)



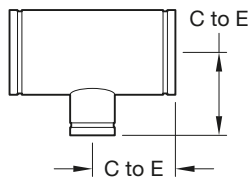
**NOTES**

a. Figure 320 not available for the EMEA market.

**FIGURE 7**  
**FIGURE 320 FABRICATED GROOVE X GROOVE X MALE THREAD TEES (SEGMENT WELDED)**  
**NOMINAL DIMENSIONS**



**FIGURE 221  
 CAST TEE REDUCING  
 GROOVED  
 (SEGMENT WELDED)**

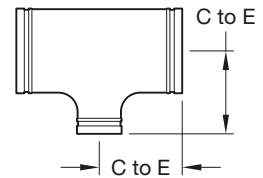


**FIGURE 321  
 FABRICATED TEE REDUCING  
 GROOVED  
 (SEGMENT WELDED)**

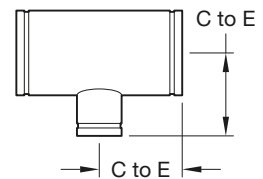
Nominal Pipe Size		Figure 221 Cast Reducing Tee		Figure 321 Fabricated Reducing Tee	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
1-1/4 x 1-1/4 x 1 (32 x 32 x 25)	1.66 x 1.66 x 1.31 (42,4 x 42,4 x 33,4)	—	—	2.75 (69,9)	1.3 (0,6)
1-1/2 x 1-1/2 x 1 (40 x 40 x 25)	1.90 x 1.90 x 1.31 (48,3 x 48,3 x 33,4)	—	—	2.75 (69,9)	1.4 (0,6)
1-1/2 x 1-1/2 x 1-1/4 (40 x 40 x 32)	1.90 x 1.90 x 1.66 (48,3 x 48,3 x 42,4)	—	—	2.75 (69,9)	1.5 (0,7)
2 x 2 x 1 (50 x 50 x 25)	2.37 x 2.37 x 1.32 (60,3 x 60,3 x 33,4)	—	—	3.25 (82,6)	1.6 (0,7)
2 x 2 x 1-1/2 (50 x 50 x 40)	2.37 x 2.37 x 1.90 (60,3 x 60,3 x 48,3)	3.25 (82,6)	2.7 (1,2)	3.25 (82,6)	2.0 (0,9)
2-1/2 x 2-1/2 x 1 (65 x 65 x 25)	2.87 x 2.87 x 1.32 (73,0 x 73,0 x 33,4)	—	—	3.75 (95,3)	2.3 (1,1)
2-1/2 x 2-1/2 x 1-1/4 (65 x 65 x 32)	2.87 x 2.87 x 1.66 (73,0 x 73,0 x 42,4)	—	—	3.75 (95,3)	4.2 (1,9)
2-1/2 x 2-1/2 x 1-1/2 (65 x 65 x 40)	2.87 x 2.87 x 1.90 (73,0 x 73,0 x 48,3)	—	—	3.75 (95,3)	4.2 (1,9)
2-1/2 x 2-1/2 x 2 (65 x 65 x 50)	2.87 x 2.87 x 2.37 (73,0 x 73,0 x 60,3)	3.75 (95,3)	4.2 (1,9)	3.75 (95,3)	4.5 (2,0)
76,1mm x 76,1mm x 1 (65 x 65 x 25)	3.00 x 3.00 x 1.32 (76,1 x 76,1 x 33,4)	—	—	3.75 (95,3)	2.4 (1,1)
76,1mm x 76,1mm x 1-1/4 (65 x 65 x 32)	3.00 x 3.00 x 1.66 (76,1 x 76,1 x 42,4)	—	—	3.75 (95,3)	4.3 (2,0)
76,1mm x 76,1mm x 1-1/2 (65 x 65 x 40)	3.00 x 3.00 x 1.90 (76,1 x 76,1 x 48,3)	3.75 (95,3)	4.5 (2,0)	3.75 (95,3)	4.2 (1,9)
76,1mm x 76,1mm x 2 (65 x 65 x 50)	3.00 x 3.00 x 2.37 (76,1 x 76,1 x 60,3)	3.75 (95,3)	4.3 (2,0)	3.75 (95,3)	4.6 (2,1)
3 x 3 x 1 (80 x 80 x 25)	3.50 x 3.50 x 1.32 (88,9 x 88,9 x 33,4)	4.25 (108,0)	5.6 (2,5)	4.25 (108,0)	6.0 (2,7)
3 x 3 x 1-1/4 (80 x 80 x 32)	3.50 x 3.50 x 1.66 (88,9 x 88,9 x 42,4)	—	—	4.25 (108,0)	6.1 (2,8)
3 x 3 x 1-1/2 (80 x 80 x 40)	3.50 x 3.50 x 1.90 (88,9 x 88,9 x 48,3)	4.25 (108,0)	5.9 (2,7)	4.25 (108,0)	6.2 (2,8)
3 x 3 x 2 (80 x 80 x 50)	3.50 x 3.50 x 2.37 (88,9 x 88,9 x 60,3)	4.25 (108,0)	6.0 (2,7)	4.25 (108,0)	6.4 (2,9)
3 x 3 x 2-1/2 (80 x 80 x 65)	3.50 x 3.50 x 2.87 (88,9 x 88,9 x 73,0)	4.25 (108,0)	6.2 (2,8)	4.25 (108,0)	6.5 (2,9)
3 x 3 x 76,1mm (80 x 80 x 65)	3.50 x 3.50 x 3.00 (88,9 x 88,9 x 76,1)	4.25 (108,0)	6.0 (2,7)	4.25 (108,0)	6.7 (3,0)
4 x 4 x 1 (100 x 100 x 25)	4.50 x 4.50 x 1.32 (114,3 x 114,3 x 33,4)	—	—	5.00 (127,0)	8.0 (3,7)
4 x 4 x 1-1/4 (100 x 100 x 32)	4.50 x 4.50 x 1.66 (114,3 x 114,3 x 42,4)	—	—	5.00 (127,0)	9.8 (4,4)
4 x 4 x 1-1/2 (100 x 100 x 40)	4.50 x 4.50 x 1.90 (114,3 x 114,3 x 48,3)	—	—	5.00 (127,0)	9.9 (4,5)
4 x 4 x 2 (100 x 100 x 50)	4.50 x 4.50 x 2.37 (114,3 x 114,3 x 60,3)	5.00 (127,0)	9.1 (4,1)	5.00 (127,0)	11.0 (5,0)
4 x 4 x 2-1/2 (100 x 100 x 65)	4.50 x 4.50 x 2.88 (114,3 x 114,3 x 73,0)	5.00 (127,0)	9.5 (4,3)	5.00 (127,0)	11.2 (5,1)
4 x 4 x 76,1mm (125 x 125 x 65)	4.50 x 4.50 x 3.00 (114,3 x 114,3 x 76,1)	5.00 (127,0)	9.5 (4,3)	5.00 (127,0)	11.4 (5,2)

**FIGURE 8 (1 OF 3)  
 FIGURES 221 AND 321 REDUCING TEES  
 NOMINAL DIMENSIONS**

Nominal Pipe Size		Figure 221 Cast Reducing Tee		Figure 321 Fabricated Reducing Tee	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
4 x 4 x 3 (100 x 100 x 80)	4.50 x 4.50 x 3.50 (114,3 x 114,3 x 88,9)	5.00 (127,0)	9.7 (4,4)	5.00 (127,0)	11.6 (5,3)
139,7mm x 139,7mm x 3 (125 x 125 x 80)	5.50 x 5.50 x 3.50 (139,7 x 139,7 x 88,9)	5.50 (139,7)	12.7 (5,8)	5.50 (139,7)	12.2 (5,5)
139,7mm x 139,7mm x 4 (125 x 125 x 100)	5.50 x 5.50 x 4.50 (139,7 x 139,7 x 114,3)	5.50 (139,7)	13.4 (6,1)	5.50 (139,7)	12.5 (5,7)
5 x 5 x 1 (125 x 125 x 25)	5.56 x 5.56 x 1.31 (141,3 x 141,3 x 33,4)	—	—	5.50 (139,7)	13.0 (5,9)
5 x 5 x 1-1/2 (125 x 125 x 40)	5.56 x 5.56 x 1.90 (141,3 x 141,3 x 48,3)	—	—	5.50 (139,7)	13.4 (6,1)
5 x 5 x 2 (125 x 125 x 50)	5.56 x 5.56 x 2.37 (141,3 x 141,3 x 60,3)	—	—	5.50 (139,7)	14.1 (6,4)
5 x 5 x 2-1/2 (125 x 125 x 65)	5.56 x 5.56 x 2.87 (141,3 x 141,3 x 73,0)	5.50 (139,7)	18.0 (8,2)	5.50 (139,7)	14.8 (6,7)
5 x 5 x 76,1mm (125 x 125 x 65)	5.56 x 5.56 x 3.00 (141,3 x 141,3 x 76,1)	—	—	5.50 (139,7)	15.3 (6,9)
5 x 5 x 3 (125 x 125 x 80)	5.56 x 5.56 x 3.50 (141,3 x 141,3 x 88,9)	5.50 (139,7)	14.0 (6,4)	5.50 (139,7)	16.0 (7,3)
5 x 5 x 4 (125 x 125 x 100)	5.56 x 5.56 x 4.50 (141,3 x 141,3 x 114,3)	5.50 (139,7)	13.9 (6,3)	5.50 (139,7)	16.4 (7,4)
165,1mm x 165,1mm x 3 (150 x 150 x 80)	6.50 x 6.50 x 3.50 (165,1 x 165,1 x 88,9)	6.50 (165,1)	18.0 8,2	6.50 (165,1)	22.0 (10,0)
165,1mm x 165,1mm x 4 (150 x 150 x 100)	6.50 x 6.50 x 4.50 (165,1 x 165,1 x 114,3)	6.50 (165,1)	19.5 8,9	6.50 (165,1)	22.6 (10,3)
165,1mm x 165,1mm x 5 (150 x 150 x 125)	6.50 x 6.50 x 5.50 (165,1 x 165,1 x 139,7)	—	—	6.50 (165,1)	23.2 (10,5)
165,1mm x 165,1mm x 139,7mm (150 x 150 x 125)	6.50 x 6.50 x 5.50 (165,1 x 165,1 x 141,3)	—	—	6.50 (165,1)	22.9 (10,4)
6 x 6 x 1 (150 x 150 x 25)	6.63 x 6.63 x 1.31 (168,3 x 168,3 x 33,4)	—	—	6.50 (165,1)	22.8 (10,3)
6 x 6 x 1-1/2 (150 x 150 x 40)	6.63 x 6.63 x 1.90 (168,3 x 168,3 x 48,3)	—	—	6.50 (165,1)	22.9 (10,4)
6 x 6 x 2 (150 x 150 x 50)	6.63 x 6.63 x 2.37 (168,3 x 168,3 x 60,3)	6.50 (165,1)	19.4 (8,8)	6.50 (165,1)	23.0 (10,4)
6 x 6 x 2-1/2 (150 x 150 x 65)	6.63 x 6.63 x 2.87 (168,3 x 168,3 x 73,0)	6.50 (165,1)	21.2 (9,8)	6.50 (165,1)	23.4 (10,6)
6 x 6 x 76,1mm (150 x 150 x 65)	6.63 x 6.63 x 3.00 (168,3 x 168,3 x 76,1)	6.50 (165,1)	21.2 9,8	6.50 (165,1)	23.5 (10,7)
6 x 6 x 3 (150 x 150 x 80)	6.63 x 6.63 x 3.50 (168,3 x 168,3 x 88,9)	6.50 (165,1)	21.0 (9,5)	6.50 (165,1)	23.7 (10,7)
6 x 6 x 4 (150 x 150 x 100)	6.63 x 6.63 x 4.50 (168,3 x 168,3 x 114,3)	6.50 (165,1)	21.8 (9,9)	6.50 (165,1)	23.9 (10,8)
6 x 6 x 139,7mm (150 x 150 x 125)	6.63 x 6.63 x 5.50 (168,3 x 168,3 x 139,7)	6.50 (165,1)	23.0 10,4	6.50 (165,1)	24.0 (10,9)
6 x 6 x 5 (150 x 150 x 125)	6.63 x 6.63 x 5.56 (168,3 x 168,3 x 141,3)	—	—	6.50 (165,1)	27.0 12,2
8 x 8 x 1-1/2 (200 x 200 x 40)	8.63 x 8.63 x 1.90 (219,1 x 219,1 x 48,3)	—	—	7.75 (196,9)	36.0 (16,3)
8 x 8 x 2 (200 x 200 x 50)	8.63 x 8.63 x 2.375 (219,1 x 219,1 x 60,3)	—	—	7.75 (196,9)	36.2 (16,4)

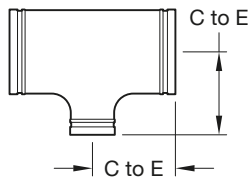


**FIGURE 221  
CAST TEE REDUCING  
GROOVED  
(SEGMENT WELDED)**

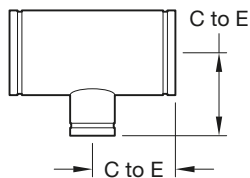


**FIGURE 321  
FABRICATED TEE REDUCING  
GROOVED  
(SEGMENT WELDED)**

**FIGURE 8 (2 OF 3)  
FIGURES 221 AND 321 REDUCING TEES  
NOMINAL DIMENSIONS**



**FIGURE 221**  
**CAST TEE REDUCING**  
**GROOVED**  
**(SEGMENT WELDED)**

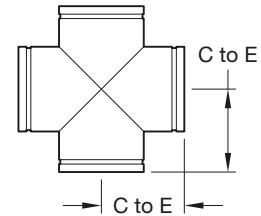


**FIGURE 321**  
**FABRICATED TEE REDUCING**  
**GROOVED**  
**(SEGMENT WELDED)**

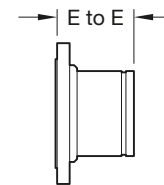
Nominal Pipe Size		Figure 221 Cast Reducing Tee		Figure 321 Fabricated Reducing Tee	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
8 x 8 x 2-1/2 (200 x 200 x 65)	8.63 x 8.63 x 2.88 (219,1 x 219,1 x 73,0)	—	—	7.75 (196,9)	36.4 (16,5)
216mm x 216mm x 165,1mm (200 x 200 x 150)	8.52 x 8.52 x 6.50 (216,3 x 216,3 x 165,1)	—	—	7.75 (196,9)	37.9 (17,2)
8 x 8 x 76,1mm (200 x 200 x 65)	8.63 x 8.63 x 3.00 (216,1 x 219,1 x 76,1)	—	—	7.75 (196,9)	36.4 (16,5)
8 x 8 x 3 (200 x 200 x 80)	8.63 x 8.63 x 3.50 (219,1 x 219,1 x 88,9)	—	—	7.75 (196,9)	36.5 (16,6)
8 x 8 x 4 (200 x 200 x 100)	8.63 x 8.63 x 4.50 (219,1 x 219,1 x 114,1)	7.75 (196,9)	37.2 (16,9)	7.75 (196,9)	36.4 (16,5)
8 x 8 x 139,7mm (200 x 200 x 125)	8.63 x 8.63 x 5.56 (219,1 x 219,1 x 139,7)	7.75 (196,9)	37.7 (17,1)	7.75 (196,9)	36.7 (16,6)
8 x 8 x 5 (200 x 200 x 125)	8.63 x 8.63 x 5.50 (219,1 x 219,1 x 141,3)	—	—	7.75 (196,9)	36.8 (16,7)
8 x 8 x 165,1mm (200 x 200 x 150)	8.63 x 8.63 x 6.50 (219,1 x 219,1 x 165,1)	7.75 (196,9)	37.7 (17,1)	7.75 (196,9)	39.0 (17,7)
10 x 10 x 1-1/2 (250 x 250 x 40)	10.75 x 10.75 x 1.90 (273,0 x 273,0 x 48,3)	—	—	9.00 (228,6)	57.0 (25,8)
10 x 10 x 2 (250 x 250 x 50)	10.75 x 10.75 x 2.37 (273,0 x 273,0 x 60,3)	—	—	9.00 (228,6)	57.1 (25,9)
10 x 10 x 2-1/2 (250 x 250 x 65)	10.75 x 10.75 x 2.87 (273,0 x 273,0 x 73,0)	—	—	9.00 (228,6)	57.3 (26,0)
10 x 10 x 3 (250 x 250 x 80)	10.75 x 10.75 x 3.50 (273,0 x 273,0 x 88,9)	—	—	9.00 (228,6)	57.4 (26,0)
10 x 10 x 4 (250 x 250 x 100)	10.75 x 10.75 x 4.50 (273,0 x 273,0 x 114,3)	—	—	9.00 (228,6)	57.8 (26,2)
10 x 10 x 5 (250 x 250 x 125)	10.75 x 10.75 x 5.56 (273,0 x 273,0 x 141,3)	—	—	9.00 (228,6)	58.0 (26,3)
10 x 10 x 6 (250 x 250 x 150)	10.75 x 10.75 x 6.63 (273,0 x 273,0 x 168,3)	—	—	9.00 (228,6)	62.0 (28,1)
10 x 10 x 8 (250 x 250 x 200)	10.75 x 10.75 x 8.63 (273,0 x 273,0 x 219,1)	—	—	9.00 (228,6)	63.0 (28,6)
12 x 12 x 1 (300 x 300 x 25)	12.75 x 12.75 x 1.31 (323,9 x 323,9 x 33,4)	—	—	10.00 (254,0)	64.0 (29,0)
12 x 12 x 2 (300 x 300 x 50)	12.75 x 12.75 x 2.37 (323,9 x 323,9 x 60,3)	—	—	10.00 (254,0)	69.5 (31,5)
12 x 12 x 2-1/2 (300 x 300 x 65)	12.75 x 12.75 x 2.87 (323,9 x 323,9 x 73,0)	—	—	10.00 (254,0)	75.6 (34,3)
12 x 12 x 3 (300 x 300 x 80)	12.75 x 12.75 x 3.50 (323,9 x 323,9 x 88,9)	—	—	10.00 (254,0)	80.2 (36,4)
12 x 12 x 4 (300 x 300 x 100)	12.75 x 12.75 x 4.50 (323,9 x 323,9 x 114,3)	—	—	10.00 (254,0)	80.5 (36,5)
12 x 12 x 5 (300 x 300 x 125)	12.75 x 12.75 x 5.56 (323,9 x 323,9 x 141,3)	—	—	10.00 (254,0)	80.7 (36,6)
12 x 12 x 6 (300 x 300 x 150)	12.75 x 12.75 x 6.63 (323,9 x 323,9 x 168,3)	—	—	10.00 (254,0)	80.9 (36,7)
12 x 12 x 165,1mm (300 x 300 x 150)	12.75 x 12.75 x 6.50 (323,9 x 323,9 x 165,1)	—	—	10.00 (254,0)	79.9 (36,2)
12 x 12 x 8 (300 x 300 x 200)	12.75 x 12.75 x 8.63 (323,9 x 323,9 x 219,1)	—	—	10.00 (254,0)	76.3 (34,6)
12 x 12 x 10 (300 x 300 x 250)	12.75 x 12.75 x 10.75 (323,9 x 323,9 x 273,0)	—	—	10.00 (254,0)	77.6 (35,2)

**FIGURE 8 (3 OF 3)**  
**FIGURES 221 AND 321 REDUCING TEES**  
**NOMINAL DIMENSIONS**

Nominal Pipe Size		Figure 327(a)		Figure 341(a)			Figure 342(a)		
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Mating Flange Bolt Qty.	Approx. Weight Lbs. (kg)	Nominal E to E Inches (mm)	Mating Flange Bolt Qty.	Approx. Weight Lbs. (kg)
1 (25)	1.31 (33,4)	2.25 (57,2)	2.2 (1,0)	3.00 (76,2)	4	2.3 (1,0)	3.00 (76,2)	4	4.0 (1,8)
1-1/4 (32)	1.66 (42,4)	2.75 (69,9)	2.2 (1,0)	4.00 (101,6)	4	2.8 (1,3)	4.00 (101,6)	4	4.6 (2,1)
1-1/2 (40)	1.90 (48,3)	2.75 (69,9)	2.5 (1,1)	4.00 (101,6)	4	3.2 (1,5)	4.00 (101,6)	4	7.1 (3,2)
2 (50)	2.37 (60,3)	3.25 (82,6) <sup>b</sup>	3.7 (1,7) <sup>b</sup>	4.00 (101,6)	4	5.2 (2,4)	4.00 (101,6)	8	8.2 (3,7)
2-1/2 (65)	2.87 (73,0)	3.75 (95,3) <sup>b</sup>	5.8 (2,6) <sup>b</sup>	4.00 (101,6)	4	8.0 (3,6)	4.00 (101,6)	8	11.9 (5,4)
76,1mm (65)	3.00 (76,1)	3.75 (95,3)	6.0 (2,7)	4.00 (101,6)	4	8.8 (4,0)	4.00 (101,6)	8	12.5 (5,7)
3 (80)	3.50 (88,9)	4.25 (108,0)	8.6 (3,9)	4.00 (101,6)	4	10.2 (4,6)	4.00 (101,6)	8	15.5 (7,0)
4 (100)	4.50 (114,3)	5.00 (127,0) <sup>b</sup>	20.7 (9,4) <sup>b</sup>	6.00 (152,4)	8	17.2 (7,8)	6.00 (152,4)	8	28.0 (12,7)
139,7mm (125)	5.50 (139,7)	5.50 (139,7)	18.3 (8,3)	6.00 (152,4)	8	18.5 (8,4)	6.00 (152,4)	8	32.5 (14,7)
5 (125)	5.56 (141,3)	5.50 (139,7)	18.5 (8,4)	6.00 (152,4)	8	21.4 (9,7)	6.00 (152,4)	8	37.0 (16,8)
165,1mm (150)	6.50 (165,1)	6.50 (165,1)	26.2 (11,9)	6.00 (152,4)	8	22.0 (10,0)	6.00 (152,4)	12	42.5 (19,3)
6 (150)	6.63 (168,3)	6.50 (165,1)	27.3 (12,4)	6.00 (152,4)	8	26.0 (11,8)	6.00 (152,4)	12	48.0 (21,8)
216,3mm (200)	8.52 (216,3)	7.75 (196,9)	44.0 (20,0)	6.00 (152,4)	8	34.5 (15,6)	6.00 (152,4)	12	72.5 (32,9)
8 (200)	8.63 (219,1)	7.75 (196,9)	48.0 (21,7)	6.00 (152,4)	8	38.4 (17,4)	6.00 (152,4)	12	79.0 (35,8)
10 (250)	10.75 (273,0)	9.00 (228,6)	75.0 (34,0)	8.00 (203,2)	12	65.0 (29,5)	8.00 (203,2)	16	122.0 (55,3)
12 (300)	12.75 (323,9)	10.00 (254,0)	95.8 (43,4)	8.00 (203,2)	12	91.0 (41,3)	8.00 (203,2)	16	183.0 (83,0)



**FIGURE 327<sup>a</sup>  
FABRICATED CROSS  
GROOVED  
(SEGMENT WELDED)**



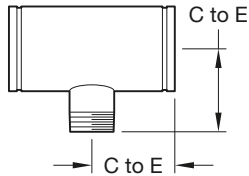
**FIGURE 341<sup>a</sup>  
FABRICATED  
FLANGE ADAPTER  
ANSI CLASS 150 LBS.  
GROOVED**

**FIGURE 342<sup>a</sup>  
FABRICATED  
FLANGE ADAPTER  
ANSI CLASS 300 LBS.  
GROOVED**

**NOTES**

- a. Figure 327, Figure 341, and Figure 342 are not available for the EMEA market.
- b. Figure 227

**FIGURE 9  
FIGURE 327 CROSS AND FIGURE 341 AND FIGURE 342 FLANGE ADAPTERS  
NOMINAL DIMENSIONS**

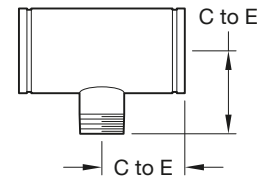


Nominal Pipe Size		Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
ANSI Inches (DN)	O.D. Inches (mm)		
2 x 2 x 3/4 (50 x 50 x 20)	2.37 x 2.37 x 1.05 (60,3 x 60,3 x 26,7)	3.25 (82,6)	2.0 (0,9)
2 x 2 x 1 (50 x 50 x 25)	2.37 x 2.37 x 1.31 (60,3 x 60,3 x 33,4)	3.25 (82,6)	2.2 (1,0)
2 x 2 x 1-1/4 (50 x 50 x 32)	2.37 x 2.37 x 1.66 (60,3 x 60,3 x 42,4)	3.25 (82,6)	2.3 (1,0)
2 x 2 x 1-1/2 (50 x 50 x 40)	2.37 x 2.37 x 1.90 (60,3 x 60,3 x 48,3)	3.25 (82,6)	1.4 (1,1)
2-1/2 x 2-1/2 x 1 (65 x 65 x 25)	2.875 x 2.875 x 1.315 (73,0 x 73,0 x 33,4)	3.75 (95,3)	3.6 (1,6)
2-1/2 x 2-1/2 x 1-1/4 (65 x 65 x 32)	2.875 x 2.875 x 1.660 (73,0 x 73,0 x 42,4)	3.75 (95,3)	3.8 (1,7)
2-1/2 x 2-1/2 x 1-1/2 (65 x 65 x 40)	2.875 x 2.875 x 1.900 (73,0 x 73,0 x 48,3)	3.75 (95,3)	4.0 (1,8)
2-1/2 x 2-1/2 x 2 (65 x 65 x 50)	2.875 x 2.875 x 2.375 (73,0 x 73,0 x 60,3)	3.75 (95,3)	4.2 (1,9)
76,1mm x 76,1mm x 1 (65 x 65 x 25)	3.00 x 3.00 x 1.31 (76,1 x 76,1 x 33,4)	3.75 (95,3)	3.8 (1,7)
76,1mm x 76,1mm x 1-1/4 (65 x 65 x 32)	3.00 x 3.00 x 1.66 (76,1 x 76,1 x 42,4)	3.75 (95,3)	4.0 (1,8)
76,1mm x 76,1mm x 1-1/2 (65 x 65 x 40)	3.00 x 3.00 x 1.90 (76,1 x 76,1 x 48,3)	3.75 (95,3)	4.2 (1,9)
3 x 3 x 3/4 (80 x 80 x 20)	3.50 x 3.50 x 1.05 (88,9 x 88,9 x 26,7)	4.25 (108,0)	5.2 (2,4)
3 x 3 x 1 (80 x 80 x 25)	3.50 x 3.50 x 1.31 (88,9 x 88,9 x 33,4)	4.25 (108,0)	5.7 (2,6)
3 x 3 x 1-1/2 (80 x 80 x 40)	3.50 x 3.50 x 1.90 (88,9 x 88,9 x 48,3)	4.25 (108,0)	5.8 (2,6)
3 x 3 x 2 (80 x 80 x 50)	3.50 x 3.50 x 2.37 (88,9 x 88,9 x 60,3)	4.25 (108,0)	5.9 (2,7)
3 x 3 x 2-1/2 (80 x 80 x 65)	3.50 x 3.50 x 2.87 (88,9 x 88,9 x 73,0)	4.25 (108,0)	6.3 (2,9)
3 x 3 x 76,1mm (80 x 80 x 65)	3.50 x 3.50 x 3.00 (88,9 x 88,9 x 76,1)	4.25 (108,0)	6.5 (2,9)
4 x 4 x 3/4 (100 x 100 x 20)	4.50 x 4.50 x 1.05 (114,3 x 114,3 x 26,7)	5.00 (127,0)	6.4 (2,9)
4 x 4 x 1 (100 x 100 x 25)	4.50 x 4.50 x 1.31 (114,3 x 114,3 x 33,4)	5.00 (127,0)	6.9 (3,1)
4 x 4 x 1-1/4 (100 x 100 x 32)	4.50 x 4.50 x 1.66 (114,3 x 114,3 x 42,4)	5.00 (127,0)	7.6 (3,4)
4 x 4 x 1-1/2 (100 x 100 x 40)	4.50 x 4.50 x 1.90 (114,3 x 114,3 x 48,3)	5.00 (127,0)	8.3 (3,8)
4 x 4 x 2 (100 x 100 x 50)	4.50 x 4.50 x 2.37 (114,3 x 114,3 x 60,3)	5.00 (127,0)	9.6 (4,4)
4 x 4 x 2-1/2 (100 x 100 x 65)	4.500 x 4.500 x 2.875 (114,3 x 114,3 x 73,0)	5.00 (127,0)	10.0 (4,5)
4 x 4 x 76,1mm (100 x 100 x 65)	4.500 x 4.500 x 3.00 (114,3 x 114,3 x 76,1)	5.00 (127,0)	10.5 (4,8)

**NOTES**  
a. Figure 323 not available for the EMEA market.

**FIGURE 10 (1 OF 3)**  
**FIGURE 323 FABRICATED GROOVE X GROOVE X MALE THREAD REDUCING TEES (SEGMENT WELDED)**  
**NOMINAL DIMENSIONS**

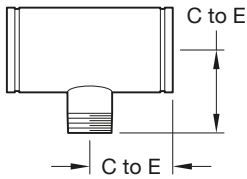
Nominal Pipe Size		Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
ANSI Inches (DN)	O.D. Inches (mm)		
4 x 4 x 3 (100 x 100 x 80)	4.50 x 4.50 x 3.50 (114,3 x 114,3 x 88,9)	5.00 (127,0)	10.3 (4,7)
5 x 5 x 2 (125 x 125 x 50)	5.56 x 5.56 x 2.37 (141,3 x 141,3 x 60,3)	5.50 (139,7)	14.0 (6,4)
5 x 5 x 2-1/2 (125 x 125 x 65)	5.56 x 5.56 x 2.87 (141,3 x 141,3 x 73,0)	5.50 (139,7)	14.3 (6,5)
5 x 5 x 76,1mm (125 x 125 x 65)	5.56 x 5.56 x 3.00 (141,3 x 141,3 x 76,1)	5.50 (139,7)	14.5 (6,6)
5 x 5 x 3 (125 x 125 x 80)	5.56 x 5.56 x 3.50 (141,3 x 141,3 x 88,9)	5.50 (139,7)	14.6 (6,6)
5 x 5 x 4 (125 x 125 x 100)	5.56 x 5.56 x 4.50 (141,3 x 141,3 x 114,3)	5.50 (139,7)	15.1 (6,8)
165,1mm x 165,1mm x 2 (150 x 150 x 50)	6.50 x 6.50 x 2.37 (165,1 x 165,1 x 60,3)	6.50 (165,1)	9.5 (4,3)
165,1mm x 165,1mm x 2-1/2 (150 x 150 x 65)	6.50 x 6.50 x 2.875 (165,1 x 165,1 x 73,0)	6.50 (165,1)	9.7 (4,4)
165,1mm x 165,1mm x 76,1mm (150 x 150 x 65)	6.50 x 6.50 x 3.00 (165,1 x 165,1 x 76,1)	6.50 (165,1)	9.7 (4,4)
165,1mm x 165,1mm x 3 (150 x 150 x 80)	6.50 x 6.50 x 3.50 (165,1 x 165,1 x 88,9)	6.50 (165,1)	9.8 (4,4)
165,1mm x 165,1mm x 4 (150 x 150 x 100)	6.50 x 6.50 x 4.50 (165,1 x 165,1 x 114,3)	6.50 (165,1)	10.0 (4,5)
165,1mm x 165,1mm x 5 (150 x 150 x 125)	6.50 x 6.50 x 5.563 (165,1 x 165,1 x 141,3)	6.50 (165,1)	10.2 (4,6)
6 x 6 x 1-1/2 (150 x 150 x 40)	6.625 x 6.625 x 1.90 (168,3 x 168,3 x 48,3)	6.50 (165,1)	19.0 (8,6)
6 x 6 x 2 (150 x 150 x 50)	6.625 x 6.625 x 2.375 (168,3 x 168,3 x 60,3)	6.50 (165,1)	21.3 (9,7)
6 x 6 x 2-1/2 (150 x 150 x 65)	6.625 x 6.625 x 2.875 (168,3 x 168,3 x 73,0)	6.50 (165,1)	21.7 (9,8)
6 x 6 x 76,1mm (150 x 150 x 65)	6.625 x 6.625 x 3.00 (168,3 x 168,3 x 76,1)	6.50 (165,1)	14.5 (6,6)
6 x 6 x 3 (150 x 150 x 80)	6.625 x 6.625 x 3.500 (168,3 x 168,3 x 88,9)	6.50 (165,1)	22.0 (10,0)
6 x 6 x 4 (150 x 150 x 100)	6.625 x 6.625 x 4.500 (168,3 x 168,3 x 114,3)	6.50 (165,1)	22.5 (10,2)
6 x 6 x 5 (150 x 150 x 125)	6.625 x 6.625 x 5.563 (168,3 x 168,3 x 141,3)	6.50 (165,1)	23.1 10,5
8 x 8 x 2 (200 x 200 x 50)	8.63 x 8.63 x 2.37 (219,1 x 219,1 x 60,3)	7.75 (196,9)	32.7 (14,8)
8 x 8 x 3 (200 x 200 x 80)	8.63 x 8.63 x 3.50 (219,1 x 219,1 x 88,9)	7.75 (196,9)	33.5 (15,2)
8 x 8 x 4 (200 x 200 x 100)	8.63 x 8.63 x 4.50 (219,1 x 219,1 x 114,1)	7.75 (196,9)	34.5 (15,6)
8 x 8 x 5 (200 x 200 x 125)	8.63 x 8.63 x 5.56 (219,1 x 219,1 x 141,3)	7.75 (196,9)	34.7 (15,7)



**NOTES**

a. Figure 323 not available for the EMEA market.

**FIGURE 10 (2 OF 3)**  
**FIGURE 323 FABRICATED GROOVE X GROOVE X MALE THREAD REDUCING TEES (SEGMENT WELDED)**  
**NOMINAL DIMENSIONS**

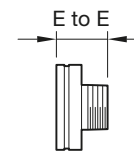


Nominal Pipe Size		Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
ANSI Inches (DN)	O.D. Inches (mm)		
8 x 8 x 165,1mm (200 x 200 x 150)	8.63 x 8.63 x 6.50 (219,1 x 219,1 x 165,1)	7.75 (196,9)	35.0 (15,9)
8 x 8 x 6 (200 x 200 x 150)	8.63 x 8.63 x 6.63 (219,1 x 219,1 x 168,3)	7.75 (196,9)	35.6 (16,1)
10 x 10 x 2 (250 x 250 x 50)	10.75 x 10.75 x 2.37 (273,0 x 273,0 x 60,3)	9.00 (228,6)	52.2 (23,7)
10 x 10 x 3 (250 x 250 x 80)	10.75 x 10.75 x 3.50 (273,0 x 273,0 x 88,9)	9.00 (228,6)	53.0 (24,0)
10 x 10 x 4 (250 x 250 x 100)	10.75 x 10.75 x 4.50 (273,0 x 273,0 x 114,3)	9.00 (228,6)	53.6 (24,3)
10 x 10 x 5 (250 x 250 x 125)	10.75 x 10.75 x 5.56 (273,0 x 273,0 x 141,3)	9.00 (228,6)	54.2 (24,6)
10 x 10 x 165,1mm (250 x 250 x 150)	10.75 x 10.75 x 6.50 (273,0 x 273,0 x 165,1)	9.00 (228,6)	55.5 (25,2)
10 x 10 x 6 (250 x 250 x 150)	10.75 x 10.75 x 6.63 (273,0 x 273,0 x 168,3)	9.00 (228,6)	54.9 (24,9)
10 x 10 x 8 (250 x 250 x 200)	10.75 x 10.75 x 8.63 (273,0 x 273,0 x 219,1)	9.00 (228,6)	55.3 (25,1)
12 x 12 x 3 (300 x 300 x 80)	12.75 x 12.75 x 3.50 (323,9 x 323,9 x 88,9)	10.00 (254,0)	74.6 (33,8)
12 x 12 x 4 (300 x 300 x 100)	12.75 x 12.75 x 4.50 (323,9 x 323,9 x 141,3)	10.00 (254,0)	75.1 (34,1)
12 x 12 x 5 (300 x 300 x 125)	12.75 x 12.75 x 5.563 (323,9 x 323,9 x 141,3)	10.00 (254,0)	75.6 (34,3)
12 x 12 x 165,1mm (300 x 300 x 150)	12.75 x 12.75 x 6.50 (323,9 x 323,9 x 165,1)	10.00 (254,0)	76.2 (34,6)
12 x 12 x 6 (300 x 300 x 150)	12.75 x 12.75 x 6.625 (323,9 x 323,9 x 168,3)	10.00 (254,0)	76.2 (34,6)
12 x 12 x 8 (300 x 300 x 200)	12.750 x 12.750 x 8.625 (323,9 x 323,9 x 219,1)	10.00 (254,0)	76.3 (34,6)
12 x 12 x 10 (300 x 300 x 250)	12.750 x 12.750 x 10.750 (323,9 x 323,9 x 273,0)	10.00 (254,0)	77.6 (35,2)

NOTES  
a. Figure 323 not available for the EMEA market.

**FIGURE 10 (3 OF 3)**  
**FIGURE 323 FABRICATED GROOVE X GROOVE X MALE THREAD REDUCING TEES (SEGMENT WELDED)**  
**NOMINAL DIMENSIONS**

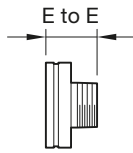
Nominal Pipe Size		E to E Inches (mm)	Approx. Weight Lbs. (kg)
ANSI Inches (DN)	Pipe O.D. Inches (mm)		
1-1/2 x 1 (40 x 25)	1.90 x 1.31 (48,3 x 33,7)	2.50 (63,5)	0.6 (0,3)
2 x 3/4 (50 x 20)	2.37 x 1.05 (60,3 x 26,7)	2.50 (63,5)	1.0 (0,5)
2 x 1 (50 x 25)	2.37 x 1.31 (60,3 x 33,4)	2.50 (63,5)	0.8 (0,4)
2 x 1-1/4 (50 x 32)	2.37 x 1.66 (60,3 x 42,4)	2.50 (63,5)	0.8 (0,4)
2 x 1-1/2 (50 x 40)	2.37 x 1.90 (60,3 x 48,3)	2.50 (63,5)	0.8 (0,4)
2-1/2 x 1 (65 x 25)	2.87 x 1.31 (73,0 x 33,4)	2.50 (63,5)	0.9 (0,4)
2-1/2 x 1-1/4 (65 x 32)	2.87 x 1.66 (73,0 x 42,4)	2.50 (63,5)	1.0 (0,5)
2-1/2 x 1-1/2 (65 x 40)	2.87 x 1.90 (73,0 x 48,3)	2.50 (63,5)	1.3 (0,6)
2-1/2 x 2 (65 x 50)	2.87 x 2.37 (73,0 x 60,3)	2.50 (63,5)	1.2 (0,5)
76,1mm x 1-1/4 (65 x 32)	3.00 x 1.66 (76,1 x 42,4)	2.50 (63,5)	1.0 (0,5)
76,1mm x 1-1/2 (65 x 40)	3.00 x 1.90 (76,1 x 48,3)	2.50 (63,5)	1.1 (0,5)
76,1mm x 2 (65 x 50)	3.00 x 2.37 (76,1 x 60,3)	2.50 (63,5)	1.2 (0,5)
3 x 3/4 (80 x 20)	3.50 x 1.05 (88,9 x 26,7)	2.50 (63,5)	1.1 (0,5)
3 x 1 (80 x 25)	3.50 x 1.31 (88,9 x 33,4)	2.50 (63,5)	1.3 (0,6)
3 x 1-1/4 (80 x 32)	3.50 x 1.66 (88,9 x 42,4)	2.5 (63,5)	1.3 (0,6)
3 x 1-1/2 (80 x 40)	3.50 x 1.90 (88,9 x 48,3)	2.50 (63,5)	1.3 (0,6)
3 x 2 (80 x 50)	3.50 x 2.37 (88,9 x 60,3)	2.50 (63,5)	1.3 (0,6)
3 x 2-1/2 (80 x 65)	3.50 x 2.87 (88,9 x 73,0)	2.50 (63,5)	1.5 (0,7)
3 x 76,1mm (80 x 65)	3.50 x 3.00 (88,9 x 76,1)	2.50 (63,5)	1.5 (0,7)
4 x 1 (100 x 25)	4.50 x 1.31 (114,3 x 33,4)	3.00 (76,2)	1.8 (0,8)
4 x 1-1/4 (100 x 32)	4.50 x 1.66 (114,3 x 42,4)	3.00 (76,2)	2.0 (0,9)
4 x 1-1/2 (100 x 40)	4.50 x 1.90 (114,3 x 48,3)	3.00 (76,2)	2.3 (1,0)
4 x 2 (100 x 50)	4.50 x 2.37 (114,3 x 60,3)	3.00 (76,2)	2.3 (1,0)
4 x 2-1/2 (100 x 65)	4.50 x 2.87 (114,3 x 73,0)	3.00 (76,2)	2.3 (1,0)



**NOTES**

a. Figure 372 not available for the EMEA market.

**FIGURE 11 (1 OF 2)**  
**FIGURE 372 FABRICATED CONCENTRIC REDUCER GROOVE X MALE THREAD (MPT)**  
**NOMINAL DIMENSIONS**



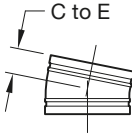
Nominal Pipe Size		E to E Inches (mm)	Approx. Weight Lbs. (kg)
ANSI Inches (DN)	Pipe O.D. Inches (mm)		
4 x 3 (100 x 80)	4.50 x 3.50 (114,3 x 88,9)	3.00 (76,2)	2.6 (1,2)
5 x 4 (125 x 100)	5.56 x 4.50 (141,3 x 114,3)	3.50 (88,9)	4.5 (2,0)
165,1mm x 1 (150 x 25)	6.50 x 1.31 (165,1 x 33,4)	4.00 (101,6)	1.2 (0,5)
165,1mm x 2 (150 x 50)	6.50 x 2.37 (165,1 x 60,3)	4.00 (101,6)	5.5 (2,5)
165,1mm x 76,1mm (150 x 65)	6.50 x 3.00 (165,1 x 76,1)	4.00 (101,6)	5.7 (2,6)
165,1mm x 3 (150 x 50)	6.50 x 3.50 (165,1 x 88,9)	4.00 (101,6)	5.8 (2,6)
165,1mm x 4 (150 x 50)	6.50 x 4.50 (165,1 x 114,3)	4.00 (101,6)	5.8 (2,6)
165,1mm x 5 (150 x 50)	6.50 x 5.563 (165,1 x 141,3)	4.00 (101,6)	5.8 (2,6)
6 x 1 (150 x 25)	6.63 x 1.31 (168,3 x 33,4)	4.00 (101,6)	5.2 (2,4)
6 x 2 (150 x 50)	6.63 x 2.37 (168,3 x 60,3)	4.00 (101,6)	5.4 (2,4)
6 x 2-1/2 (150 x 65)	6.63 x 2.87 (168,3 x 73,0)	4.00 (101,6)	5.6 (2,5)
6 x 76,1mm (150 x 65)	6.63 x 3.00 (168,3 x 76,1)	4.00 (101,6)	5.8 (2,6)
6 x 3 (150 x 80)	6.63 x 3.50 (168,3 x 88,9)	4.00 (101,6)	6.0 (2,7)
6 x 4 (150 x 100)	6.63 x 4.50 (168,3 x 114,3)	4.00 (101,6)	6.2 (2,8)
6 x 5 (150 x 125)	6.63 x 5.56 (168,3 x 141,3)	4.00 (101,6)	6.7 (3,0)

**NOTES**

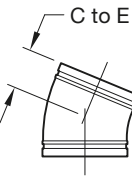
a. Figure 372 not available for the EMEA market.

**FIGURE 11 (2 OF 2)**  
**FIGURE 372 FABRICATED CONCENTRIC REDUCER GROOVE X MALE THREAD (MPT)**  
**NOMINAL DIMENSIONS**

Nominal Pipe Size		Figures 211, 311, & 511		Figures 212, 312, & 512	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)	Nominal C to E Inches (mm)	Approx. Weight Lbs. (kg)
1-1/4 (32)	1.660 (42,4)	1.38 (35,1)	0.4 (0,2)	1.75 (44,5)	0.4 (0,2)
1-1/2 (40)	1.900 (48,3)	1.38 (35,1)	0.5 (0,2)	1.75 (44,5)	0.5 (0,2)
2 (50)	2.375 (60,3)	1.38 (35,1)	0.6 (0,3)	1.88 (47,8)	0.6 (0,3)
2-1/2 <sup>a</sup> (65) <sup>b</sup>	2.875 (73,0)	1.50 (38,1)	1.1 (0,5)	2.00 (50,8)	0.7 (0,3)
76,1mm (65)	3.000 (76,1)	1.50 (38,1)	1.1 (0,5)	2.00 (50,8)	1.2 (0,5)
3 (80)	3.500 (88,9)	1.50 (38,1)	1.2 (0,5)	2.25 (57,2)	1.4 (0,6)
4 (100)	4.500 (114,3)	1.75 (44,5)	2.2 (1,0)	2.63 (66,8)	2.4 (1,1)
139,7mm (125)	5.500 (139,7)	2.00 (50,8)	2.3 (1,0)	2.88 (73,2)	2.5 (1,1)
5 (125)	5.563 (141,3)	2.00 (50,8)	3.3 (1,5)	2.88 (73,2)	4.1 (1,9)
165,1mm (150)	6.500 (165,1)	2.00 (50,8)	3.5 (1,6)	3.13 (79,5)	4.3 (2,0)
6 (150)	6.625 (168,3)	2.00 (50,8)	4.6 (2,1)	3.13 (79,5)	5.6 (2,5)
8 (200)	8.625 (219,1)	2.00 (50,8)	8.7 (3,9)	3.88 (98,6)	11.1 (5,0)
10 (250)	10.750 (273,0)	2.13 (54,1)	9.1 (4,1)	4.38 (111,3)	14.0 (6,4)
12 (300)	12.750 (323,9)	2.25 (57,2)	16.7 (7,6)	4.88 (124,0)	22.0 (10,0)



**FIGURES 211, 311, & 511  
 FABRICATED 11¼° ELBOW  
 (SEGMENT WELDED)**

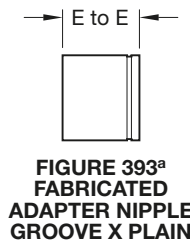
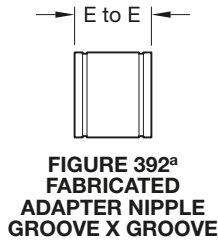
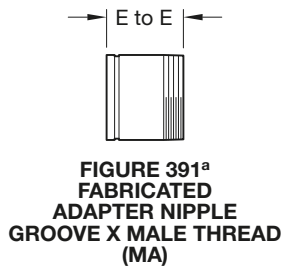


**FIGURES 212, 312, & 512  
 FABRICATED 22½° ELBOW  
 (SEGMENT WELDED)**

**NOTES**

- a. Nominal Pipe Size 2-1/2 in. no longer Figure 311.
- b. Nominal Pipe Size 2-1/2 in. no longer Figure 312.

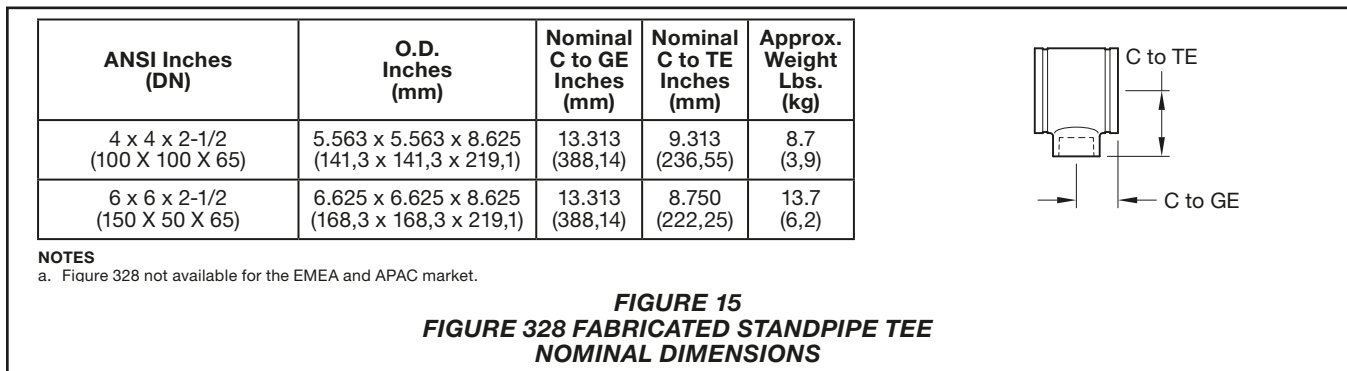
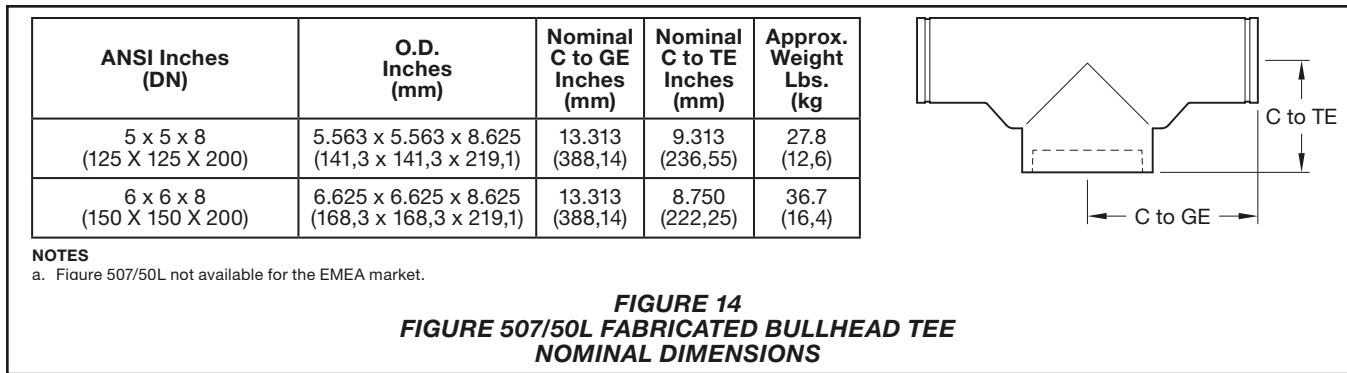
**FIGURE 12  
 FIGURES 211, 311, AND 511 FABRICATED ELBOWS AND FIGURES 212, 312, AND 512 FABRICATED ELBOWS  
 NOMINAL DIMENSIONS**



Nominal Pipe Size		Figures 391, 392 & 393 <sup>a</sup>	
ANSI Inches (DN)	O.D. Inches (mm)	Nominal E to E Inches (mm)	Approx. Weight Lbs. (kg)
1-1/4 (32)	1.660 (42,4)	4.00 (101,6)	0.8 (0,4)
1-1/2 (40)	1.900 (48,3)	4.00 (101,6)	0.9 (0,4)
2 <sup>b</sup> (50)	2.375 (60,3)	4.00 (101,6)	1.2 (0,5)
2-1/2 <sup>b</sup> (65)	2.875 (73,0)	4.00 (101,6)	1.9 (0,9)
76,1mm (65)	3.000 (76,1)	4.00 (101,6)	1.9 (0,9)
3 (80)	3.500 (88,9)	4.00 (101,6)	2.5 (1,1)
4 (100)	4.500 (114,3)	6.00 (154,4)	5.5 (2,5)
139,7mm (125)	5.500 (139,7)	6.00 (154,4)	5.6 (2,5)
5 (125)	5.563 (141,3)	6.00 (154,4)	7.4 (3,4)
165,1mm (150)	6.500 (165,1)	6.00 (154,4)	7.6 (3,4)
6 (150)	6.625 (168,3)	6.00 (154,4)	9.5 (4,3)
8 (200)	8.625 (219,1)	6.00 (154,4)	14.2 (6,4)
10 (250)	10.750 (273,0)	8.00 (203,2)	27.0 (12,2)
12 (300)	12.750 (323,9)	8.00 (203,2)	33.0 (15,0)

**NOTES**  
a. Figure 391, Figure 392, and Figure 393 are not available for the EMEA market.  
b. Figure 391 2 in. x 4 in. (DN50 x DN100) and 2-1/2 in. x 4 in. (DN65 x DN100) are cast.

**FIGURE 13**  
**FIGURES 391, 392, AND 393 FABRICATED ADAPTER NIPPLES**  
**NOMINAL DIMENSIONS**



<b>Friction Resistance</b>					
<b>Nominal Pipe Size</b>		<b>Elbows 90° Feet (m)</b>	<b>Elbows 45° Feet (m)</b>	<b>Tee<sup>(1)</sup> Branch Feet (m)</b>	<b>Tee Run Feet (m)</b>
<b>ANSI Inches (DN)</b>	<b>O.D. Inches (mm)</b>				
1 (25)	1.31 (33,4)	1.3 (0,4)	0.8 (0,3)	3.7 (1,1)	1.3 (0,6)
1-1/4 (32)	1.7 (42,4)	1.9 (0,6)	1.0 (0,3)	4.8 (1,5)	1.9 (0,6)
1-1/2 (40)	1.9 (48,3)	2.3 (0,7)	1.2 (0,4)	5.8 (1,8)	2.3 (0,7)
2 (50)	2.4 (60,3)	3.2 (1,0)	1.6 (0,5)	8.0 (2,5)	3.2 (1,0)
2-1/2 (65)	2.9 (73,0)	3.9 (1,2)	2.0 (0,6)	9.8 (3,0)	3.9 (1,2)
– (65)	3.0 (76,1)	4.1 (1,2)	2.1 (0,6)	10.3 (3,1)	4.1 (1,2)
3 (80)	3.5 (88,9)	4.9 (1,5)	2.4 (0,7)	12.2 (3,7)	4.9 (1,5)
4 (100)	4.5 (114,3)	6.5 (2,0)	3.3 (1,0)	16.3 (5,0)	6.5 (2,0)
– (125)	5.5 (139,7)	8.0 (2,4)	4.1 (1,3)	20.0 (6,1)	8.0 (2,4)
5 (125)	5.6 (141,3)	8.2 (2,5)	4.1 (1,3)	20.5 (6,3)	8.2 (2,5)
– (150)	6.5 (165,1)	9.5 (2,9)	4.8 (1,4)	23.8 (7,2)	9.5 (2,9)
6 (150)	6.6 (168,3)	9.9 (3,0)	5.0 (1,5)	24.8 (7,6)	9.9 (3,0)
8 (200)	8.6 (219,1)	13.1 (4,0)	6.6 (2,0)	32.8 (10,0)	13.1 (4,0)
10 (250)	10.8 (273,0)	16.5 (5,0)	8.3 (2,5)	41.3 (12,6)	16.5 (5,0)
12 (300)	12.8 (323,9)	19.9 (6,1)	9.9 (3,0)	49.7 (15,1)	19.9 (6,1)

**NOTES**

a. For the reducing tee branches, use the value that is corresponding to the branch size.

Example:

For 8 in. x 8 in. x 2 in. tee, the branch value of 2 in. is 8.0 feet.

For sizes not listed interpolate from the values shown.

**TABLE A**  
**FRICITION RESISTANCE FOR**  
**FIGURES 501, 510, 510DE AND 519**  
**(EXPRESSED AS EQUIVALENT STRAIGHT PIPE)**

<b>Friction Resistance</b>					
<b>Nominal Pipe Size</b>		<b>Elbows 90° Feet (m)</b>	<b>Elbows 45° Feet (m)</b>	<b>Tee* Branch Feet (m)</b>	<b>Tee Run Feet (m)</b>
<b>ANSI Inches (DN)</b>	<b>O.D. Inches (mm)</b>				
2 (50)	2.4 (60,3)	3.5 (1,1)	1.6 (0,5)	8.0 (2,4)	3.2 (1,0)
2-1/2 (65)	2.9 (73,0)	4.3 (1,3)	2.0 (0,6)	9.8 (3,0)	3.9 (1,2)
– (65)	3.0 (76,1)	4.3 (1,3)	2.1 (0,6)	10.3 (3,1)	4.1 (1,2)
3 (80)	3.5 (88,9)	5.0 (1,5)	2.4 (0,7)	12.2 (3,7)	4.9 (1,5)
4 (100)	4.5 (114,3)	6.7 (2,0)	3.3 (1,0)	16.3 (5,0)	6.5 (2,0)
– (125)	5.5 (139,7)	8.3 (2,5)	4.1 (1,2)	20.0 (6,1)	8.0 (2,4)
5 (125)	5.6 (141,3)	8.5 (2,5)	4.3 (1,3)	21.5 (6,5)	8.6 (2,6)
– (150)	6.5 (165,1)	9.6 (2,9)	4.8 (1,5)	23.8 (7,3)	9.5 (2,9)
6 (150)	6.6 (168,3)	10.0 (3,0)	5.0 (1,5)	24.8 (7,6)	9.9 (3,0)
8 (200)	8.6 (219,1)	13.1 (4,0)	6.6 (2,0)	32.8 (10,0)	13.0 (4,0)

**TABLE B**  
**FRICITION RESISTANCE FOR FIGURES 510S AND 519S**  
**(EXPRESSED AS EQUIVALENT LENGTH OF STRAIGHT SCHEDULE 40 STEEL PIPE)**

Nominal Pipe Size		Figure 501 Cast 45° Elbow psi bar				Figure 510 Cast 90° Elbow psi bar				Figure 519 Cast Tee psi bar			
Ansi Inches (DN)	O.D. Inches mm	UL	FM	VdS	LPCB	UL	FM	VdS	LPCB	UL	FM	VdS	LPCB
1 (25)	1.31 (33,4)	—	—	—	—	—	—	—	—	—	—	—	—
1-1/4 (32)	1.66 (42,4)	—	—	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	—	365 (25,2)	232 (16,0)	290 (20,0)
1-1/2 (40)	1.90 (48,3)	—	—	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	—	365 (25,2)	232 (16,0)	290 (20,0)
2 (50)	2.37 (60,3)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
2-1/2 (65)	2.87 (73,0)	365 (25,2)	365 (25,2)	—	—	365 (25,2)	365 (25,2)	—	—	365 (25,2)	365 (25,2)	—	—
76,1mm (65)	3.00 (76,1)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
3 (80)	3.50 (88,9)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
4 (100)	4.50 (114,3)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
139,7mm (125)	5.50 (139,7)	365 (25,2)	365 (25,2)	232 (16,0)	—	365 (25,2)	365 (25,2)	232 (16,0)	—	365 (25,2)	365 (25,2)	232 (16,0)	—
5 (125)	5.56 (141,3)	—	365 (25,2)	—	—	—	365 (25,2)	—	—	—	365 (25,2)	—	—
165,1mm (150)	6.50 (165,1)	365 (25,2)	365 (25,2)	—	290 (20,0)	365 (25,2)	365 (25,2)	—	290 (20,0)	365 (25,2)	365 (25,2)	—	290 (20,0)
6 (150)	6.63 (168,3)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
8 (200)	8.63 (219,1)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
10 (250) <sup>a</sup>	10.75 (273,0)	450 (31,0)	—	232 (16,0)	290 (20,0)	450 (31,0)	—	232 (16,0)	290 (20,0)	450 (31,0)	—	232 (16,0)	290 (20,0)
12 (300) <sup>a</sup>	12.75 (323,9)	450 (31,0)	—	232 (16,0)	290 (20,0)	450 (31,0)	—	232 (16,0)	290 (20,0)	450 (31,0)	—	232 (16,0)	290 (20,0)

**NOTES**  
a. Marked as Grinnell.

**TABLE C**  
**FIGURE 501 AND FIGURE 510 CAST ELBOWS, AND 519 CAST TEE**  
**LISTED/APPROVED PRESSURE RATING**

Nominal Pipe Size		Figure 260 Cast End Cap psi bar				Figure 510S Cast 90° Elbow psi bar				Figure 519S Cast Tee psi bar			
Ansi Inches (DN)	O.D. Inches (mm)	UL	FM	VdS	LPCB	UL	FM	VdS	LPCB	UL	FM	VdS	LPCB
1 (25)	1.31 (33,4)	500 (34,5)	—	—	—	—	—	—	—	—	—	—	—
1-1/4 (32)	1.66 (42,4)	500 (34,5)	500 (34,5)	—	—	—	—	—	—	—	—	—	—
1-1/2 (40)	1.90 (48,3)	500 (34,5)	500 (34,5)	—	—	—	—	—	—	—	—	—	—
2 (50)	2.37 (60,3)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
2-1/2 (65)	2.87 (73,0)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	—	—	365 (25,2)	365 (25,2)	—	—
76,1mm (65)	3.00 (76,1)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	—	290 (20,0)
3 (80)	3.50 (88,9)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
4 (100)	4.50 (114,3)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
139,7mm (125)	5.50 (139,7)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	—	365 (25,2)	365 (25,2)	232 (16,0)	—
5 (125)	5.56 (141,3)	500 (34,5)	500 (34,5)	—	—	—	365 (25,2)	—	—	—	365 (25,2)	—	—
165,1mm (150)	6.50 (165,1)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	—	—	365 (25,2)	365 (25,2)	—	—
6 (150)	6.63 (168,3)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
8 (200)	8.63 (219,1)	500 (34,5)	500 (34,5)	—	—	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)	365 (25,2)	365 (25,2)	232 (16,0)	290 (20,0)
10 (250)	10.75 (273,0)	500 (34,5)	500 (34,5)	—	—	—	—	—	—	—	—	—	—
12 (300)	12.75 (323,9)	500 (34,5)	500 (34,5)	—	—	—	—	—	—	—	—	—	—

**TABLE D**  
**FIGURE 260 CAST END CAP, FIGURE 510S CAST ELBOW, AND FIGURE 519S CAST TEE**  
**LISTED/APPROVED PRESSURE RATING**

Nominal Pipe Size	ADACAP psi bar			
	UL	FM	VdS	LPCB
1-1/2 x 1/2 (40)	300 (20,7)	300 (20,7)	—	—
1-1/2 x 3/4 (40)	300 (20,7)	300 (20,7)	—	—
1-1/2 x 1 (40)	300 (20,7)	300 (20,7)	—	—
2 x 1/2 (50)	300 (20,7)	300 (20,7)	—	—
2 x 3/4 (50)	300 (20,7)	300 (20,7)	—	—
2 x 1 (50)	300 (20,7)	300 (20,7)	—	—
2-1/2 x 1/2 (65)	300 (20,7)	300 (20,7)	—	—
2-1/2 x 3/4 (65)	300 (20,7)	300 (20,7)	—	—
2-1/2 x 1 (65)	300 (20,7)	300 (20,7)	—	—

**TABLE E**  
**ADACAP**  
**LISTED/APPROVED PRESSURE RATING**

## Care and Maintenance

The following inspection procedure must be performed as indicated, in addition to any specific requirements of the NFPA. Any impairments must be immediately corrected.

Before closing a fire protection system main control valve for maintenance work on the fire protection system that it controls, obtain permission to shut down the affected fire protection system from the proper authorities and notify all personnel who may be affected by this decision.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the NATIONAL FIRE PROTECTION ASSOCIATION, for example, NFPA 25, in addition to the standards of any authority having jurisdiction. Contact the installing contractor or product manufacturer with any questions.

Automatic sprinkler systems are recommended to be inspected, tested, and maintained by a qualified Inspection Service in accordance with local requirements and/or national codes.

After placing a fire protection system in service, notify the proper authorities and advise those responsible for monitoring proprietary and/or central station alarms.

## Limited Warranty

For warranty terms and conditions, visit [www.tyco-fire.com](http://www.tyco-fire.com).

## Ordering Procedure

GRINNELL Products are available globally through a network of distribution centers. For the nearest distributor, visit [www.grinnell.com](http://www.grinnell.com).

When placing an order, indicate the full product name. Specify the quantity, figure number, wall thickness, and size.